



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

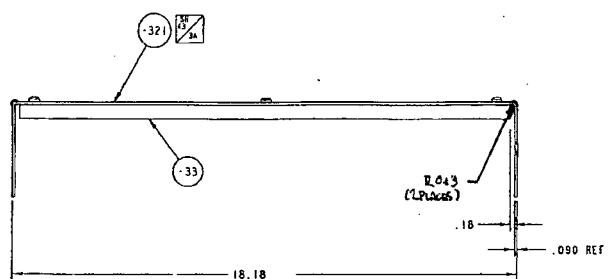
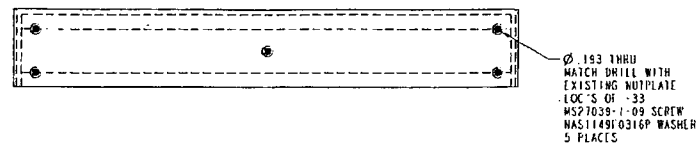
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

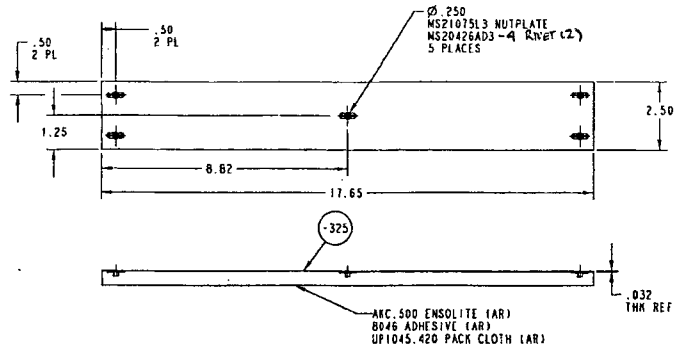
NOTE: Date & initial all entries

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40062

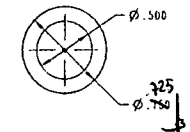
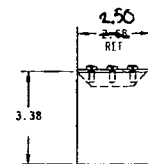
RELEASED  
# 06.01.20



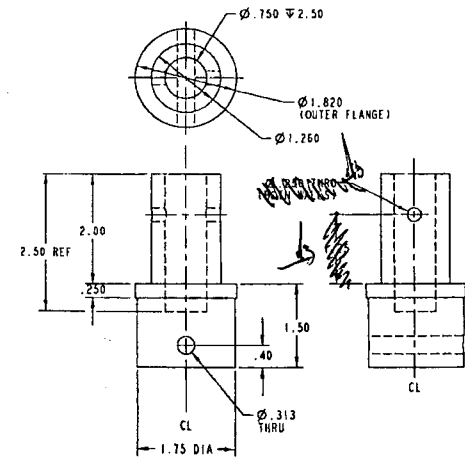
① -31 UPPER RESTRAINT WELDMENT  
SCALE 0.500



① -33 UPPER PAD ASSY  
SCALE 0.500  
MATL FOR -325: .032 THK 2024-T3 AL.  
QQ-A-250/4



④ -299 BUSHING  
SCALE 2.000  
MAT: 304 CRES, COND A



① -305 BEARING  
SCALE 1.000  
MAT: 2024-T3 AL.  
QQ-A-200/3

PREMIER AVIATION, INC.  
2002 Aviation Parkway, Grand Prairie, Texas 75052  
ITEM CODE: 1047 NO. 000 NO  
D05UV8 B67-43001 84  
SCALE: 1:1 SHEET: 41 OF 45

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 10:01:57 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 40062

Part Number: PB6743001299

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-09

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 25/06/2008 10:01:57 AM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 40062		
Estimate Number	: 12074		
P.O. Number	:	Part Number	: PB6743001299
This Issue	: 25/06/2008 S.O. No. :	Drawing Number	: B6743001 PAGE41
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : MACHINED PARTS	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 04/07/2008 Qty: 50 Um: Each
Checked & Approved By	: <u>JULIO 08.06.25</u>		
Comment	: Est. A 05.07.20 New issue KJ/JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0.750	303 Round Bar .75"
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304



Comment: Qty.: 0.0350 f(s)/Unit Total : 0.6993 f(s)

303 Round Bar .75"

Material: AISI 303 Round Bar Ø0.750 (QQ-A-200/8 or QQ-A-225/8)

(M303R0.750)

Deburr

Identify for B67-43001-299

Batch: M107904

MME 08/06/27

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

Turn as per Dwg B67-43001

Dwg Rev: B1

J.F. and MME 08/06/27

(50)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. and MME 08/06/27

(50)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SA 08/07/03

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Lot E

MME 08-07-09

(30)